## WHAT IS CLAIMED IS:

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An image forming system comprising:

an image display member on which a first image is displayed; and

an image forming apparatus, wherein:

the image display member includes a data supply apparatus, which stores therein data of a second image and authentication data used for an access authentication to the data of the second image and supplies the stored data of the second image and the stored authentication data to an external; and

the image forming apparatus includes:

an image reading section for reading the displayed first image;

a data reading section for reading the supplied data of the second image and the supplied authentication data;

an authentication section for receiving access to the data of the second image and determining whether or not allowing the access to the data of the second image, on the basis of the read authentication data; and

an image forming section for forming the first image and the second image when the access to the

data of the second image is authenticated, and for forming the first image in the other cases.

The image forming system according to claim1, wherein:

the data supply apparatus has an encrypting section for encrypting the data of the second image and the authentication data, which are supplied to the external; and

- 1.0 the image forming apparatus further includes:

  a decrypting section for decrypting the read

  authentication data.
- 3. The image forming system according to claim
  15 1, wherein:

the data of the second image and the authentication data, which are supplied to the external, have been encrypted; and

the image forming apparatus further includes:

a decrypting section for decrypting the read
authentication data.

The image forming system according to claim
 wherein the data reading section reads the data of
 the second image when the access to the data of the second

image is authenticated.

5. The image forming system according to claim 1, wherein:

when the access to the data of the second image is not authenticated, the image forming section forms the first image, second image, and an image indicating that the access to the data of the second image is not authenticated.

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6. The image forming system according to claim 1, wherein:

the image display member is an original on which the first image is formed;

the data supply apparatus is attached to the original;

the data supply apparatus is a non-contact memory, wherein the data of the second image and the authentication data, which are stored in the non-contact memory, are readable from the external in a non-contact manner; and

the data reading section of the image forming apparatus reads the supplied data of the second image and the supplied authentication data from the non-contact memory in the non-contact manner.

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7. The image forming system according to claim1, wherein:

the authentication data is a password;

the data reading section reads the supplied data of the second image and the supplied password; and

when an input password for the access to the data of the second image is coincident with the read password, the authentication section allows to access the data of the second image.

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8. The image forming system according to claim
1, wherein:

the data of the second image indicates an image, which should be formed in combination with the data of the first image; and

when the image forming section forms the second image, the image forming section forms the second image in combination with the first image.

20 9. An image display member comprising:

a first image displayed on a surface of the image display member; and

a data supply apparatus for storing data of a second image and authentication data used for access authentication to the data of the second image and

supplying the stored data of the second image and the stored authentication data to an external.

10. The image display member according to claim5 9, wherein:

the data supply apparatus includes an encrypting section for encrypting the data of the second image and the authentication data before supplying the data of the second image and the authentication data to the external.

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11. An image forming apparatus comprising:

an image reading section for reading a first image of a image display member;

a data reading section for reading data of a second image and authentication data from the image display member:

an authentication section for receiving access to the data of the second image and determining whether or not allowing the access to the data of the second image on the basis of the read authentication data; and

an image forming section for forming the first image and the second image when the access to the data of the second image is authenticated, and for forming the first image in other cases.

12. The image forming apparatus according to claim11, further comprising:

a decrypting section for decrypting the read authentication data.

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13. An image forming method comprising:

supplying data of a second image and authentication data;

reading a first image;

reading the supplied data of the second image and the supplied authentication data;

receiving access to the data of the second image;

determining whether or not authenticating the

access to the data of the second image on the basis of

the read authentication data; and

forming the first image and the second image when the access to the data of the second image is authenticated, and forming the first image in the other cases.

20 14. A program making a computer perform a process comprising:

reading a first image;

reading data of a second image and authentication data;

receiving access to the data of the second image;

determining whether or not authenticating the access to the data of the second image on the basis of the read authentication data; and

forming the first image and the second image when

the access to the data of the second image is authenticated,

and forming the first image in the other cases.